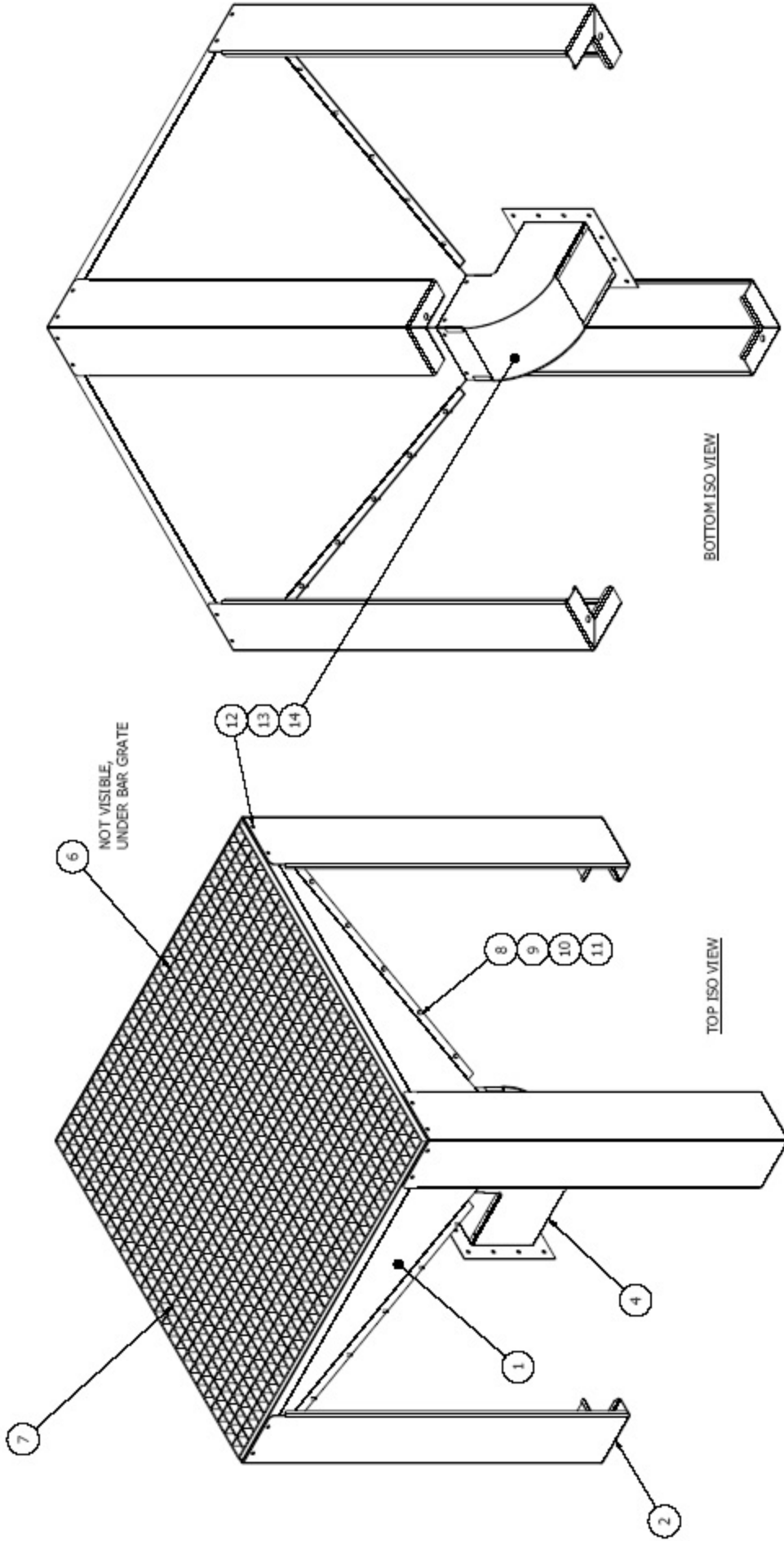


STANDARD LAYOUT - SHEET 4  
DOWNDRAFT TABLE



INSTRUCTIONS:

1. ASSEMBLE ALL 4 SIDES [ITEM 1] USING ITEMS 8-12.
2. INSTALL LEGS [ITEM 2] AND ANGLES [ITEM 6] USING ITEMS 13-15. ANGLES CREATE A SHELF FOR THE GRATE TO SIT ON.
3. ORIENT SCREWS SO THAT THE HEADS ARE ON THE OUTSIDE OF UNIT.
4. INSTALL 90-DEGREE WELDMENT [ITEM 4] USING ITEMS 13-15.
4. SEAL INSIDE SEAMS USING THE METALLIC TAPE PROVIDED [ITEM 15]. MAKE SURE THAT ALL SEAMS BELOW THE ANGLES [ITEM 6] ARE SEALED. TAPE CAN BE SHARP.
5. CONNECT TO EXHAUST DUCTING TO THE DUCT WELDMENT AND SEAL AS NECESSARY.
6. ATTACH TO FLOOR WITH ANCHOR BOLTS OR DRIVE RIVETS, NOT PROVIDED.
7. INSERT BAR GRATE [ITEM 7] BY PLACING ON SHELF.

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	4	SDC-303 ITEM A, 36X36 HOPPER
2	4	SDC-302 LEG
4	1	SDC-305 6" 90-DEG 90 DUCT WELDMENT
6	4	SDC-311 MOUNTING ANGLE
7	1	SDC-304 BAR GRATE, 1-1/4X.125
8	24	10-32 X 3/4" SCREW
9	48	# 10 FLATWASHER
10	24	# 10 SPLIT LOCKWASHER
11	24	10-32 HEX NUT
12	24	1/4-20 X 3/8 ROUND HD HEX BOLT
13	48	1/4" FLATWASHER
14	24	1/4-20 HEX NUT
15	1	METALLIC TAPE

**WARNING:** THIS UNIT IS NOT DESIGNED FOR METALWORKING, INCLUDING SANDING/GRINDING/WELDING, UNLESS THE SYSTEM IS FITTED WITH A SPARK TRAP, SPRAY DETECTORS AND FIRE SUPPRESSION.